



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3009-3**Job Sheet 185748****Part No:** D3009-3**Job Qty:** 40 ea**Part Name:** Cup**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/1/18**Job Tracking No:****Due Date:** 11/23/18**Created By:** Jesse White**Type:** Stock**Description:****Note:** DWG REV B IPP A 07.12.18 new issue EC IPP Rev:B 08-01-08 ECN 1089 rev:b as per dwg DD verified by:ec**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		11/23/18	0.00	0.00	Start Up Machining-1		JAD 15/11/18
100	Hardinge	40 pcs		11/23/18	0.00	4.73	Hardinge		"
120	QC	40 pcs		11/23/18	0.00	0.00	QC8		JS 18-11-19
130	Packaging	40 pcs		11/23/18	0.00	0.00	Packaging3-1		DAS 21
140	QC21-SA	40 Ea		11/23/18	0.00	0.00	QC21		21

Part Op 100 - 1-TURN AS PER FOLIO FA130 & DWG D3009
Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION WA002

9-89

NOV 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	1.9160 ft (.0479 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	2	6	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cup	0.875Inches + 0.000 - 0.005	0.875 0.870	Diameter	
2	Cup	0.750Inches + 0.008 - 0.001	0.758 0.749	Diameter	
3	Cup	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
4	Cup	0.062Inches ± 0.010	0.072 0.052	Radius	
5	Cup	0.094Inches ± 0.010	0.104 0.084		
6	Cup	0.353Inches ± 0.010	0.363 0.343		
7	Cup	0.063Inches ± 0.010	0.073 0.053		
8	Cup	0.032Inches ± 0.010	0.042 0.022	Radius	
9	Cup	45.000Degrees ± 0.000	45.000 45.000	Angle	

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DART
AEROSPACE

1270 AIRCRAFT DRIVE
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S128814



Part: D3009-3

Job No: 185748

Serial No/Batch: S128814

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/18/10